



PERFORMANCE • RELIABILITY • EASE OF USE

Note: The following information is being provided as a suggestion. Testing and final approval is required by the customer

Type of AFT	Thick (mils)	Color	AFTC	3M
INDUSTRIAL				
<i>Direct Foam or Self Stick</i> 100% foamed acrylic adhesive core (no coating)	16	grey	5004	4920
	16	white	5005	4920
	25	grey	5046	4646
	25	white	5330	4618
	31	grey	5008	
	31	white	5032	
	47	grey	5011	4611, 4622
	47	white	5350	4613, 4622, 4946
	47	white	5013	4613, 4950, 4622, 4946
	63	grey	5056	4655
	79	white	5312	4912
	91	grey	5091	
	118	white	5359	4959
	<i>Transparent / Clear (Direct Foam)</i>			
	10	clear	8502	9473
Clear foamed acrylic adhesive that is optically clear	16	clear	5304	
	20	clear	5305	4905
	31	clear	5308	
	39	clear	5310	4910
	59	clear	5315	4915
	79	clear	5320	4918
	98	clear	5325	
	118	clear	5321	
<i>Coated Direct Foam</i>				
100% foamed acrylic adhesive core with an acrylic pressure sensitive coating on both sides.	16	grey	5326	RP 16
	25	black	5319	4919
	25	grey	5332	4932
	25	grey	5336	4936, RP 25
	25	white	5333	4930, 4618
	31	white	5335	
	31	gray	5339	RP 32
	47	black	5347	4947, 4949
	47	grey	5352	4952, 4957
	47	grey	5341	4941, RP 45, CV 45
	47	white	5345	4945, 51,52,53
	63	black	5357	4979,
	63	white	5355	
	63	grey	5356	4956, RP 62, CV 62
	79	grey	5390	
	91	grey	5391	4991
	91	black	5392	4991B
	<i>LSE (Firm Core)</i>			
	16	black	6404	5915
	25	black	6406	5925
	31	black	6408	5930
	47	black	6411	5952
	63	black	6415	5962
	79	black	6420	

LSE (Soft Core)	16	black	6604	5915
	25	black	6606	5925
	31	black	6608	5930
	47	black	6611	5952, PT 1100
	63	black	6615	5962, PT 1500
Structural Glazing	91	grey	SGG	G23F
	91	black	SGB	B23F
	91	white	SGW	W20F
Transfer tape	10		8302	-
	10		8402	-
	10		8502	9473
Automotive	16	grey	AM9304	5363 / GT6004
	25	grey	AM9306	GT6006
	31	grey	AM9308	GT6008, 5665
	47	grey	AM9312	GT6012
	63	grey	AM9316	-
	79	grey	AM9320	-
	16	grey	AM9404	5428, 4257, GT 7104 RT8004
	25	grey	AM9406	GT 7106, 5314 RT 8006
	31	grey	AM9408	5669, GTE 6208, 4229P 5314, GT7108 RT8008
	47	grey	AM9412	5668, GTE6212, 5344, GT7112 RT8110
	63	grey	AM9416	5356, GTE 6216, 5567, GT7116 RT8016
	79	grey	AM9420	5745, GT7120 RT8020
	90	grey	AM9423	5390, GT7125
	118	white	AM9430	4225, GT7130
	16	black	AM9604	-
	25	black	AM9606	-
	31	black	AM9608	PT 800 EX 4008
	43	black	AM9611	PT 1100, EX 4011
	59	black	AM9615	PT 1500
	79	black	AM9620	
	91	black	AM9623	
	16	blk or gr	AM9704	-
	25	blk or gr	AM9706	-
	31	blk or gr	AM9708	5670
	43	blk or gr	AM9711	5673
	59	blk or gr	AM9715	-
	16	black	AM9804	-
	25	black	AM9806	-
	31	black	AM9808	GTE 6108, 5850
	43	black	AM9811	GTE 6112, 5674
	59	black	AM9815	GTE 6116, 5605
Softer/less dense core	8	black	AM 9902	RT 8002
	16	black	AM 9904	RT 8004, 5915
	25	black	AM 9906	RT 8006, 5925
	31	black	AM 9908	RT 8008, 5930
	43	black	AM 9911	RT 8010, 5952, PT 1100
	59	black	AM 9916	RT 8016, 5962, PT 1500

"New" Comformable Primerless	80	black	AM 9920	RT 8020
	20	blk or wh	AM1005HC	PX 5005
	30	blk or wh	AM1008HC	PX 5008
	45	blk or wh	AM1011HC	PX 5011
	60	blk or wh	AM1015HC	PX 5015
Heat activated				
HA/ Direct foam	31	grey	HA7308	5609
	47	grey	HA7312	
HA w/ Gen Purpo	16	grey	HA7404	5935
	31	grey	HA7408	5403
	47	grey	HA7412	5404, 5933
HA w/ Firm LSE	16	black	HA7604	5849
	31	black	HA7608	
	47	black	HA7612	ST1200, WT 4112,
HA w/ soft LSE	47	black	HA7912	ST 1200, WT 4112
HA w/ Primerless	47	blk or gr	HA8012 L61	ST 1200

Note: Please note that AFTC is providing this list "only as a suggestion". It is the responsibility of the customer to determine the viability of the selected tape in each application. It is therefore the customers responsibility to test all products to ensure their suitability. AFTC shall not be held liable for any suggestions provided.